



Technical Data



AC 415V - 50/60 Hz



17 - 31.5



77



300mm Spool
0.6 - 1.2mm Wires



Power Factor 85



Dimensions LxWxH
1020 x 505 x 1390



21.7A



20.1



60 - 350



350A @ 60%



m/min 1 - 18



Class: IP21S/F



117



Key Features

- IGBT multi process inverter
- Synergic MIG/MAG pulse, double pulse and DC MMA
- DSP digital technology for optimum welding performance
- 4 roll wire feed unit
- Easy parameter settings for the operator
- Synergic curves for common materials & wires
- Self diagnostic system
- Encoder feedback control of wire feed system
- Power & status LED's
- Integrated water cooling system
- Inverter trolley takes full size gas bottle



Package Includes

Inverter power source, Trolley, 4 roll wire feed unit, 5 mtr interconnecting cable, Water cooler, MIG welding torch, Earth return lead, Gas hose & regulator, Operating Instructions, 5 year warranty*



* 5 year warranty subject to product registration